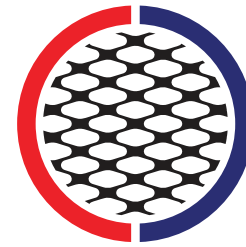
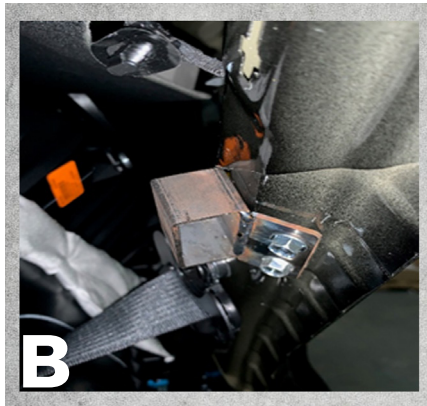




**Ford PI Utility/Explorer 2020+**



**CUSTOM CAGE**

**Ford PI Utility/Explorer  
2020+**



**INSTALLATION GUIDE**

## Ford PI Utility/Explorer 2020+

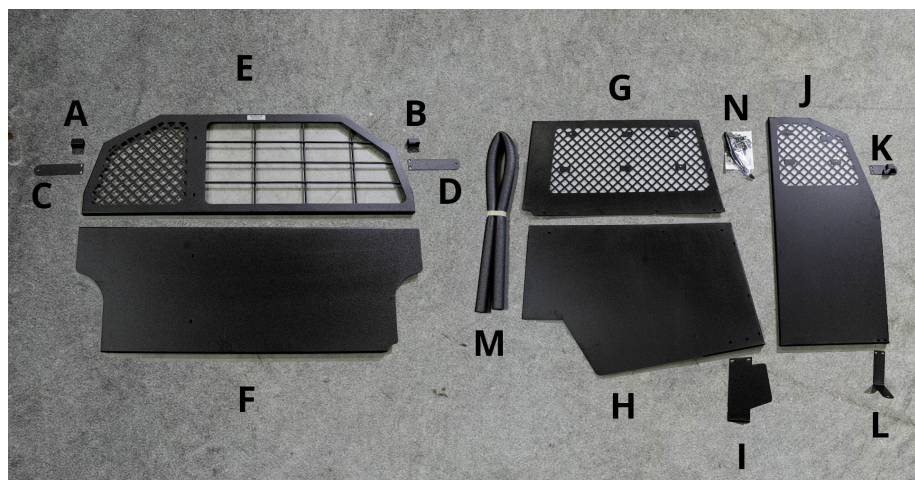
### YOU WILL NEED:

A partner to assist  
Installation guide  
Socket Set  
Drill with 5/32 drill bit  
Impact  
Utility Knife  
Ratchet  
Center punch

Masking tape  
Panel tools  
Cutters

### PARTS LIST

A. Passenger Side Block (1.25"x1.25")	I. Floor Bracket (Kick Plate)
B. Driver Side Block (1"x1")	J. Front Panel
C. Passenger Side Bracket	K. Handle Bracket
D. Driver Side Bracket	L. Seat Rail Bracket (L-Bracket)
E. Upper Cargo Barrier	M. Pre-Slit Foam
F. Lower Cargo Barrier	N. Hardware and Installation Guide
G. Upper Side Panel	
H. Lower Side Panel	



## Ford PI Utility/Explorer 2020+

### INSTALLATION INSTRUCTIONS

**DO NOT TIGHTEN ANY BOLTS UNTIL ASSEMBLY IS COMPLETE!**

1. Install cargo barrier bracket loosely to the upper cargo barrier passenger side. The Custom Cage logo on cargo barrier faces front of vehicle.
2. Install cargo barrier bracket loosely to the cargo barrier driver side.
3. Loosen the lower rear side plastic from both driver and passenger side. Remove the upper C-Pillar plastic on both sides. There is a metal tab on the top portion of the plastic. Use a trim tool to carefully remove it from the C-Pillar.
4. Begin installation on the driver side. Install driver side inner molding block (1"x1") with tap screws. Ensure rear top corner lines up with the seam. (Photo B)
5. Be sure to line up the mark on molding and the bracket. Mark X/Y axis on headliner and door edge with masking tape.
6. Re-install upper and lower molding.
7. On the passenger side, repeat steps 3 through 6.
8. Install the rear cargo barrier aligning brackets with the inner molding blocks and 5/32 hole.
9. Secure using the tap screws. Do not overtighten.
10. Inside the vehicle, **loosely** install the lower cargo barrier to the upper cargo barrier.
11. Move passenger side front seat all the way forward. Place lower side screen between rear seats and attach to lower cargo barrier.
12. Install the upper side screen to the lower side screen bracket and the upper cargo barrier. **Note:** Use chrome acorn nut to secure back hole and protect seat.
13. Slide the pre-slit foam over the top of the side screen.
14. Install floor bracket to bottom inside of the lower side screen.
15. Remove outside rear seat rail bolt and install seat rail bracket. Do not tighten until completion.
16. Install handle bracket around the passenger side grab handle. Use a small piece of foam around the handle for more secure fit and protect from damage. Do not tighten until completion.
17. Attach front screen to side screen.
18. Attach seat rail bracket and handle bracket to front screen.
19. Slip foam over front screen.
20. **Tighten all bolts.**
21. Secure lower cargo barrier to floor with tap screws.
22. Finish securing foam using zip ties. Cut off any excess. Installation is complete.